

An Amendment to the Specification is on page 3 of this paper.

Amendments to the claims are reflected in the listing of claims which begins on page 4 of this paper.

Remarks begin on page 7 of this paper.

**AMENDMENTS TO THE SPECIFICATION:**

Please amend the indicated paragraphs of the specification in accordance with the amendments indicated below.

Please replace the paragraph on page 3 lines 30-37 with the following amended paragraph:

--Furthermore, it is preferable that the pressure inside the spray feed portion is higher than the pressure inside the oil storage portion, and the oil inside the return passage is conveyed to the oil storage portion due to the difference between the pressure inside the spray feed portion and the pressure inside the oil storage portion. With such a cutting-oil coater, since it is not necessary to use an oil pump etc. for conveying a returning oil and it is not necessary to use the gravity ~~drop~~ drop for return of oil, the degree of freedom in the arrangement of the return passage is enhanced.--